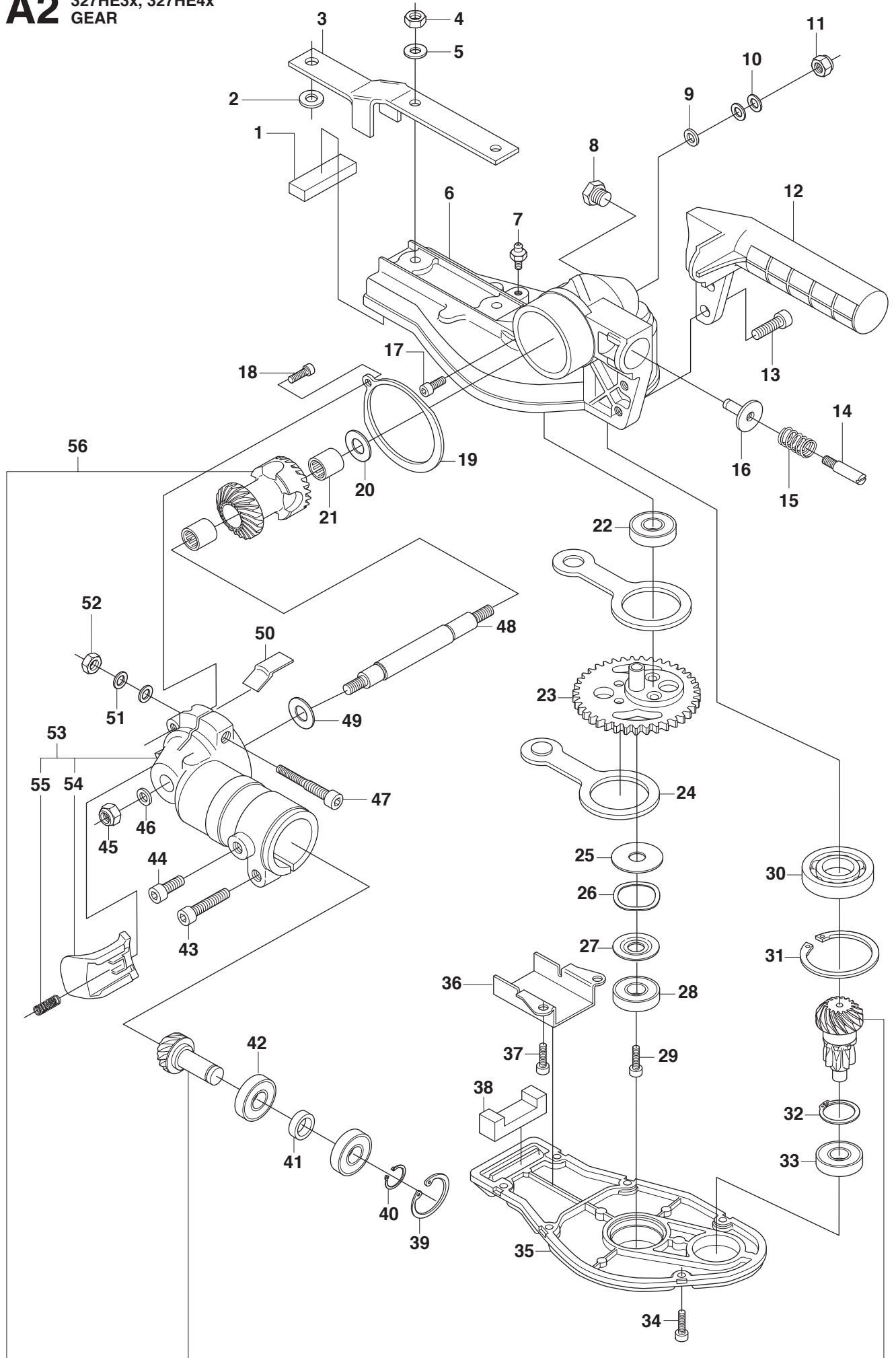


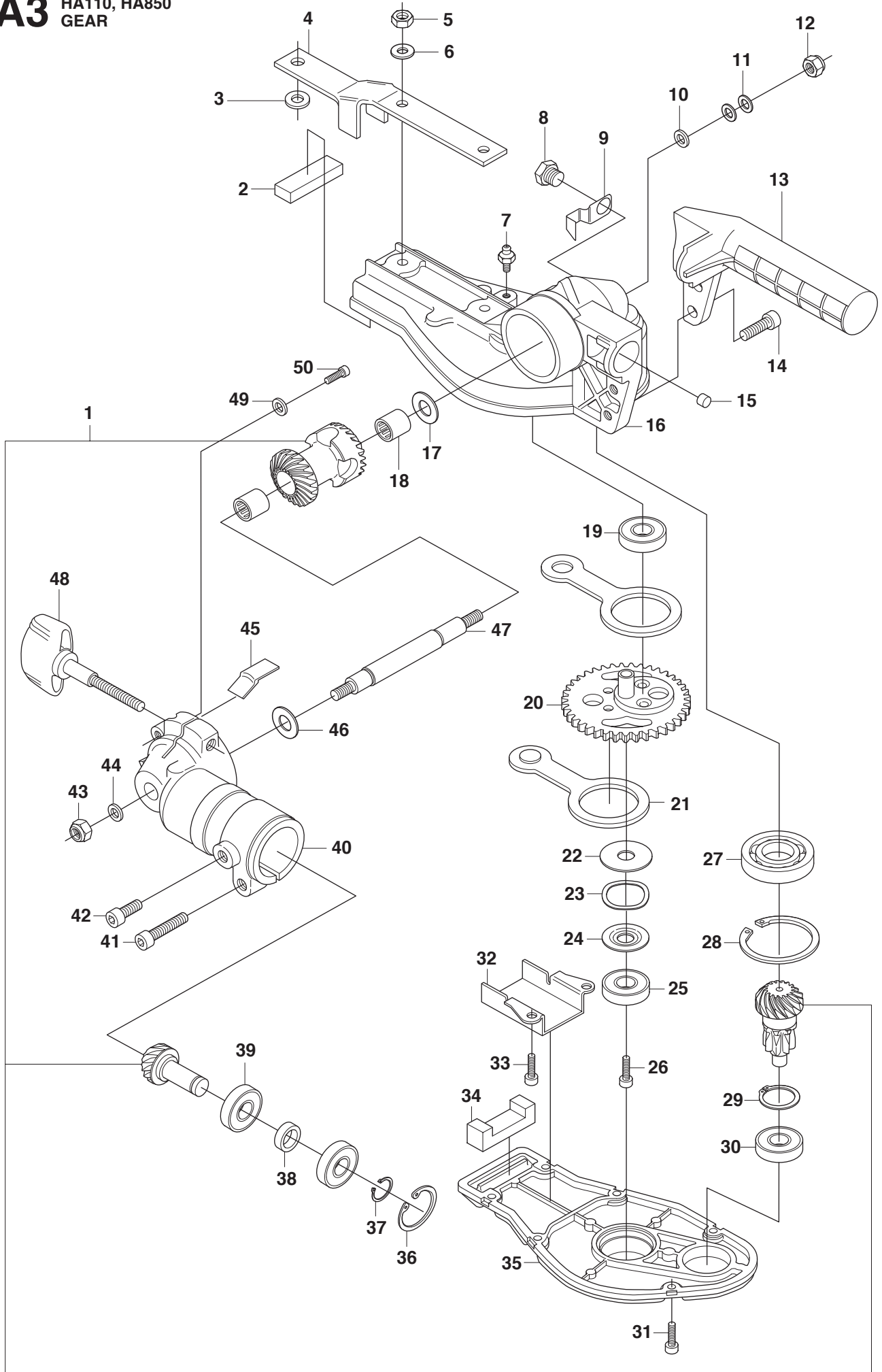
A2 327HE3x, 327HE4x GEAR



Page A2 327HE3x, HEx GEAR

Position	Article	Quantity	Notes	Kit
1	537 23 22-01	1		
2	503 23 00-24	1		
3	537 23 21-01	1		
4	503 22 10-12	2		
5	734 11 46-01	2		
6	537 23 17-01	1		
7	738 88 10-01	1		
8	537 41 66-01	1		
9	734 11 52-01	1		
10	737 38 52-00	2		
11	732 25 16-01	1		
12	537 23 30-01	1		
13	537 12 64-01	2		
14	537 38 59-01	1		
15	537 23 33-01	1		
16	537 34 14-01	1		
17	725 53 23-05	1	327HE3x	
18	725 53 27-55	1		
19	537 23 34-01	1		
20	537 29 42-01	1		
21	537 23 36-01	2		
22	738 21 98-04	1		
23	537 23 28-01	1		
24	537 23 20-01	2		
25	537 40 48-01	1		
26	503 23 03-02	1		
27	537 34 18-01	1		
28	738 21 98-04	1		
29	725 53 23-05	1		
30	537 40 64-02	1		
31	735 31 33-10	1		
32	735 31 19-00	1		
33	738 21 98-04	1		
34	725 52 91-01	6		
35	537 23 18-01	1		
36	537 34 15-01	1		
37	725 52 87-55	2		
38	537 23 42-01	1		
39	735 31 25-10	1		
40	735 31 11-00	1		
41	537 23 37-01	1		
42	738 21 99-04	2		
43	503 20 07-25	1		
44	503 20 14-12	1		
45	732 25 16-01	1		
46	734 11 52-01	1		
47	537 29 55-01	1		
48	537 23 26-01	1		
49	537 29 42-01	1		
50	537 39 49-01	1		
51	737 38 50-00	2		
52	732 25 12-01	1		
53	544 23 10-01	1	327HE4x	54, 55
54	537 39 48-01	1	327HE4x	53
55	537 40 57-01	1	327HE4x	53
56	544 06 40-01	1		

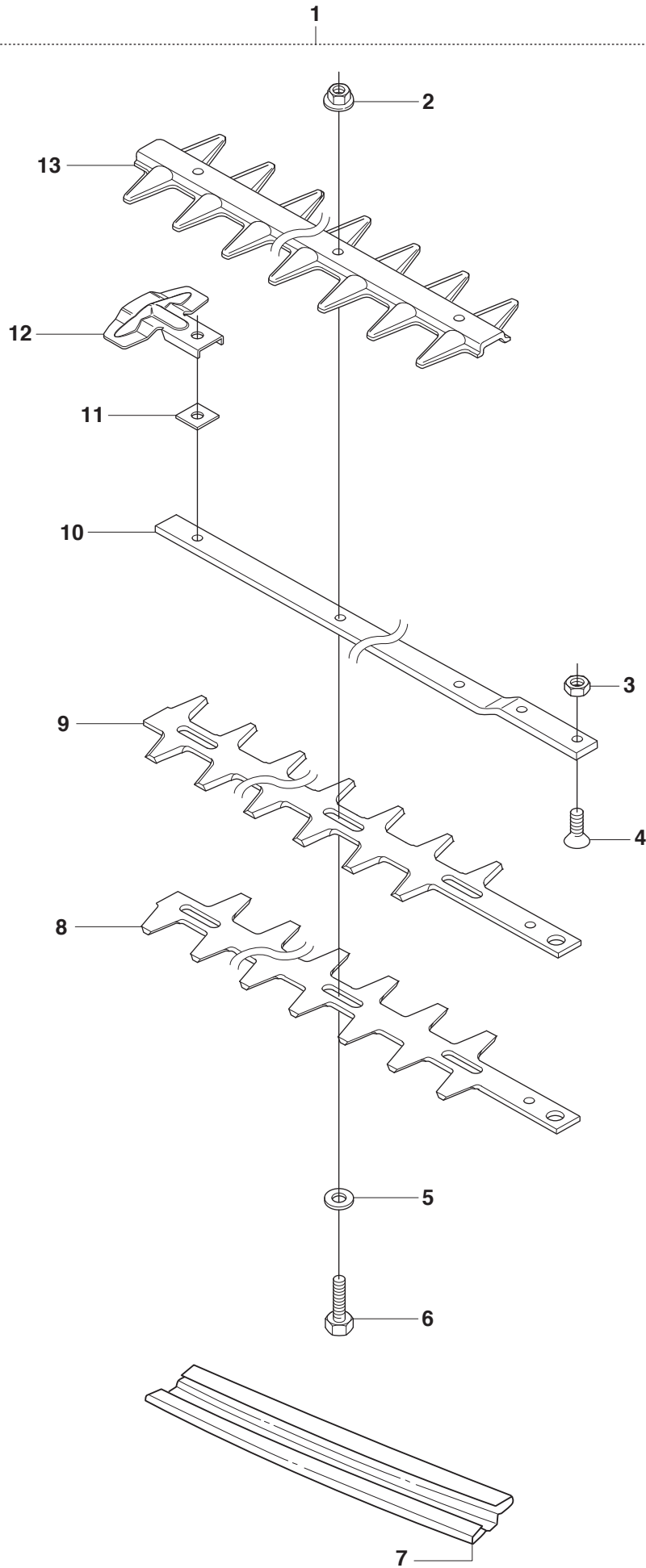
A3 HA110, HA850 GEAR



Page A3 HA110, HA850 GEAR

Position	Article	Quantity	Notes	Kit
1	544 06 40-01	1		
2	537 23 22-01	1		
3	503 23 00-24	1		
4	537 23 21-01	1		
5	503 22 10-12	2		
6	734 11 46-01	2		
7	738 88 10-01	1		
8	537 41 66-01	1		
9	544 00 04-01	1		
10	734 11 52-01	1		
11	737 38 52-00	2		
12	732 25 16-01	1		
13	537 23 30-01	1	HA850	
14	537 12 64-01	2	HA850	
15	544 09 31-01	1		
16	537 23 17-01	1		
17	537 29 42-01	1		
18	537 23 36-01	2		
19	738 21 98-04	1		
20	537 23 28-01	1		
21	537 23 20-01	2		
22	537 40 48-01	1		
23	503 23 03-02	1		
24	537 34 18-01	1		
25	738 21 98-04	1		
26	725 53 23-05	1		
27	537 40 64-02	1		
28	735 31 33-10	1		
29	735 31 19-00	1		
30	738 21 98-04	1		
31	725 52 91-01	6		
32	537 34 15-01	1		
33	725 52 87-55	2		
34	537 23 42-01	1		
35	537 23 18-01	1		
36	735 31 25-10	1		
37	735 31 11-00	1		
38	537 23 37-01	1		
39	738 21 99-04	2		
40	537 23 16-01	1		
41	503 20 07-25	1		
42	503 20 14-12	1		
43	732 25 16-01	1		
44	734 11 52-01	1		
45	537 39 49-01	1		
46	537 29 42-01	1		
47	537 23 26-01	1		
48	537 44 23-01	1		
49	734 11 46-01	1		
50	725 53 29-55	1		

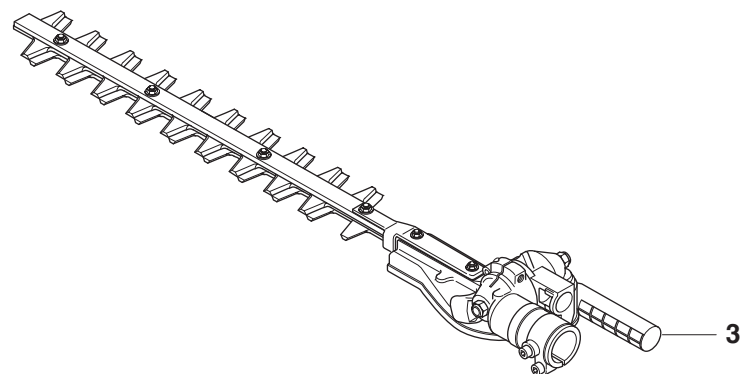
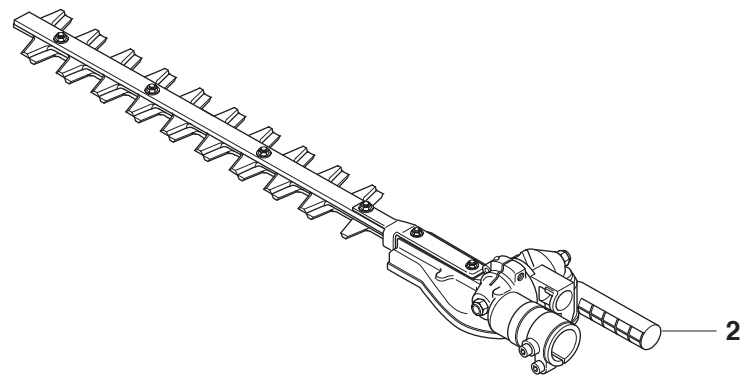
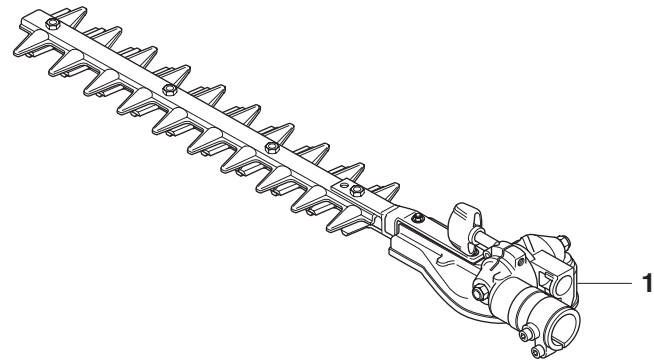
B 327HDA65x, HE3x, HE4x, HA110, HA850
CUTTINGSYSTEM



Page B 327HDA65x, HE3x, HE4x, HA110, HA850 CUTTINGSYSTEM

Position	Article	Quantity	Notes	Kit
1a	505 06 55-02	1	327HE3x, 327HE4x, HA110, HA850	
1b	505 06 57-01	1	327HDA65x	
2a	503 22 75-02	4	327HE3x, 327HE4x, HA110, HA850	
2b	503 22 75-02	5	327HDA65x	
3	503 22 10-12	2		
4	725 63 31-55	2		
5a	503 23 00-24	4	327HE3x, 327HE4x, HA110, HA850	
5b	503 23 00-24	5	327HDA65x	
6a	503 20 17-22	4	327HE3x, 327HE4x, HA110, HA850	
6b	503 20 17-22	5	327HDA65x	
7a	544 00 48-01	1	327HE3x, 327HE4x, HA110, HA850	
7b	544 00 48-02	1	327HDA65x	
8a	505 06 48-01	1	327HE3x, 327HE4x, HA110, HA850	
8b	505 06 50-01	1	327HDA65x	
9a	505 06 48-01	1	327HE3x, 327HE4x, HA110, HA850	
9b	505 06 50-01	1	327HDA65x	
10a	537 28 39-01	1	327HE3x, 327HE4x, HA110, HA850	
10b	544 43 13-01	1	327HDA65x	
11	544 46 27-01	1	327HDA65x	
12	537 37 20-01	1	327HDA65x	
13	537 28 44-01	1	327HDA65x	

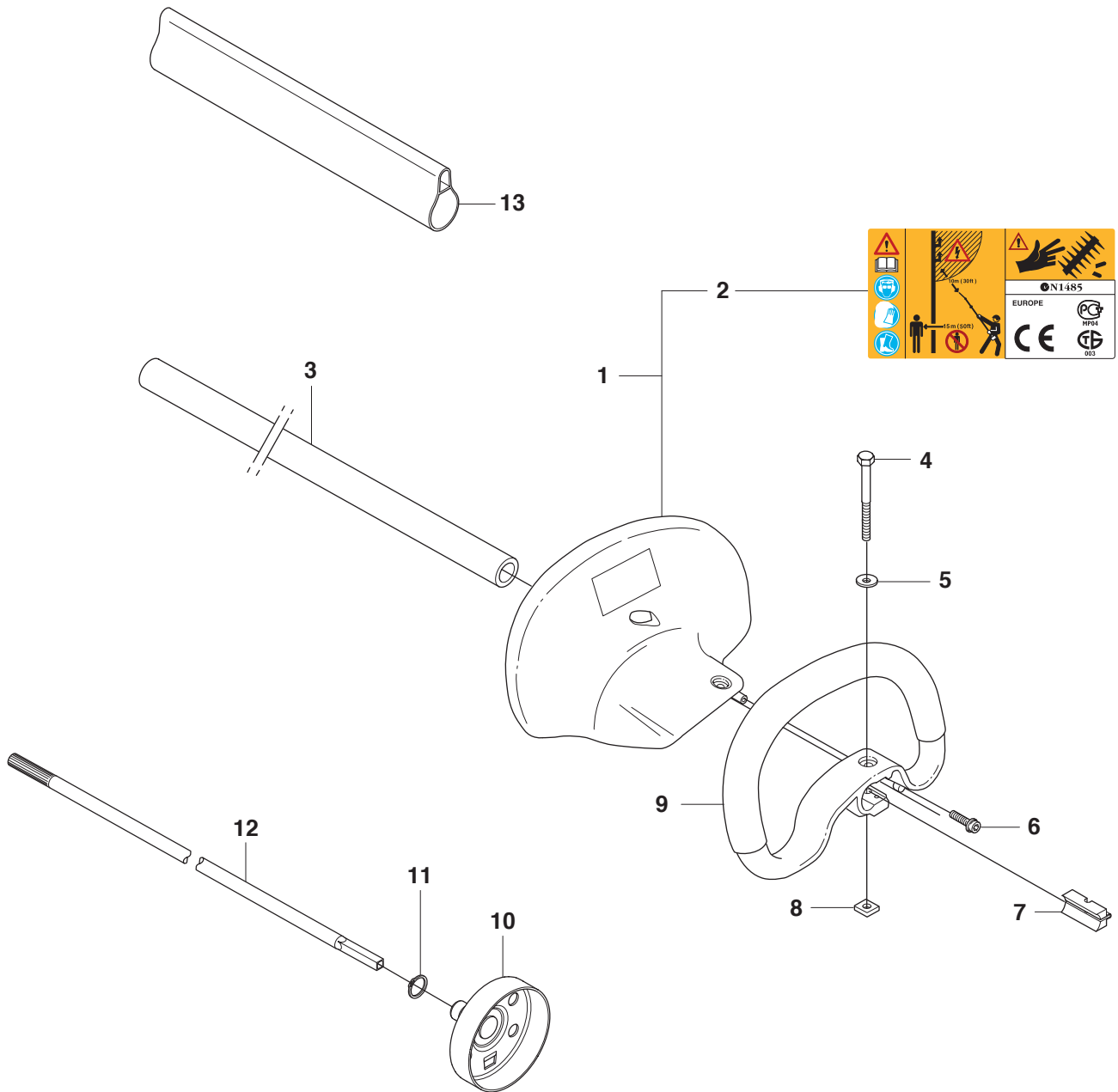
C 327 HDA55x, HE3x, HE4x
CUTTINGSYSTEM



Page C 327HDA65x, HE3x, HE4x CUTTINGSYSTEM

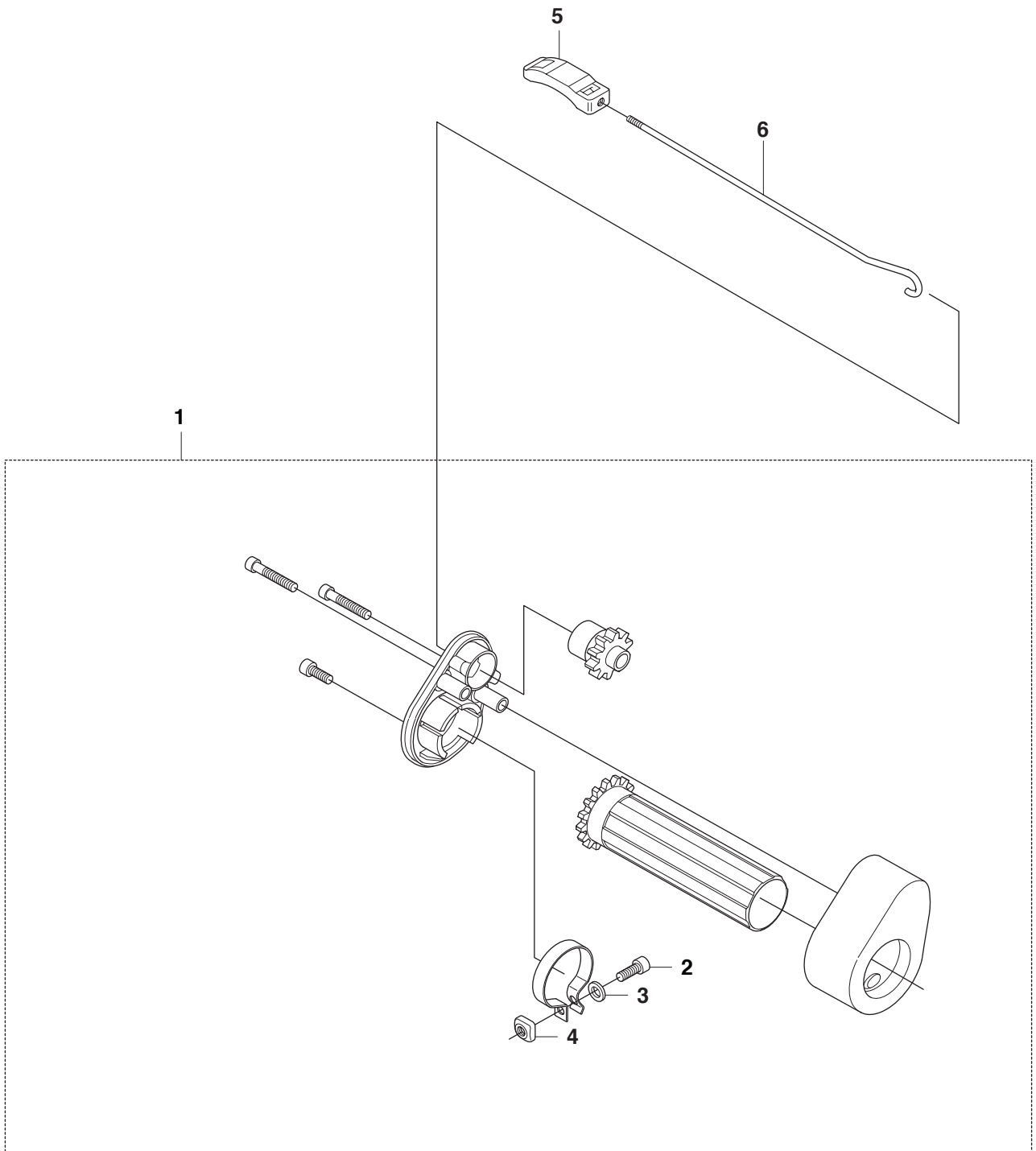
Position	Article	Quantity	Notes	Kit
1	521 91 93-01	1	327HDA65x	
2	521 91 93-02	1	327HE3x	
3	521 91 93-03	1	327HE4x	

D2 327 HE3x HANDLEBAR



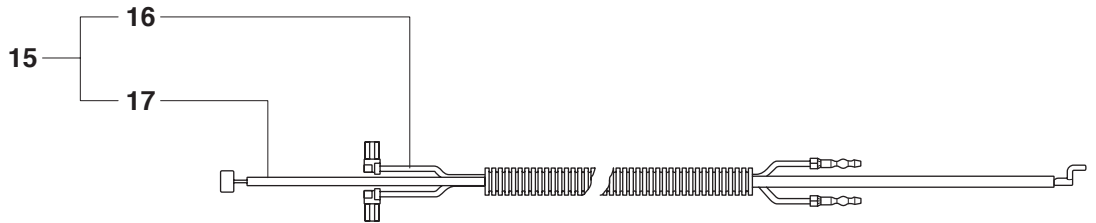
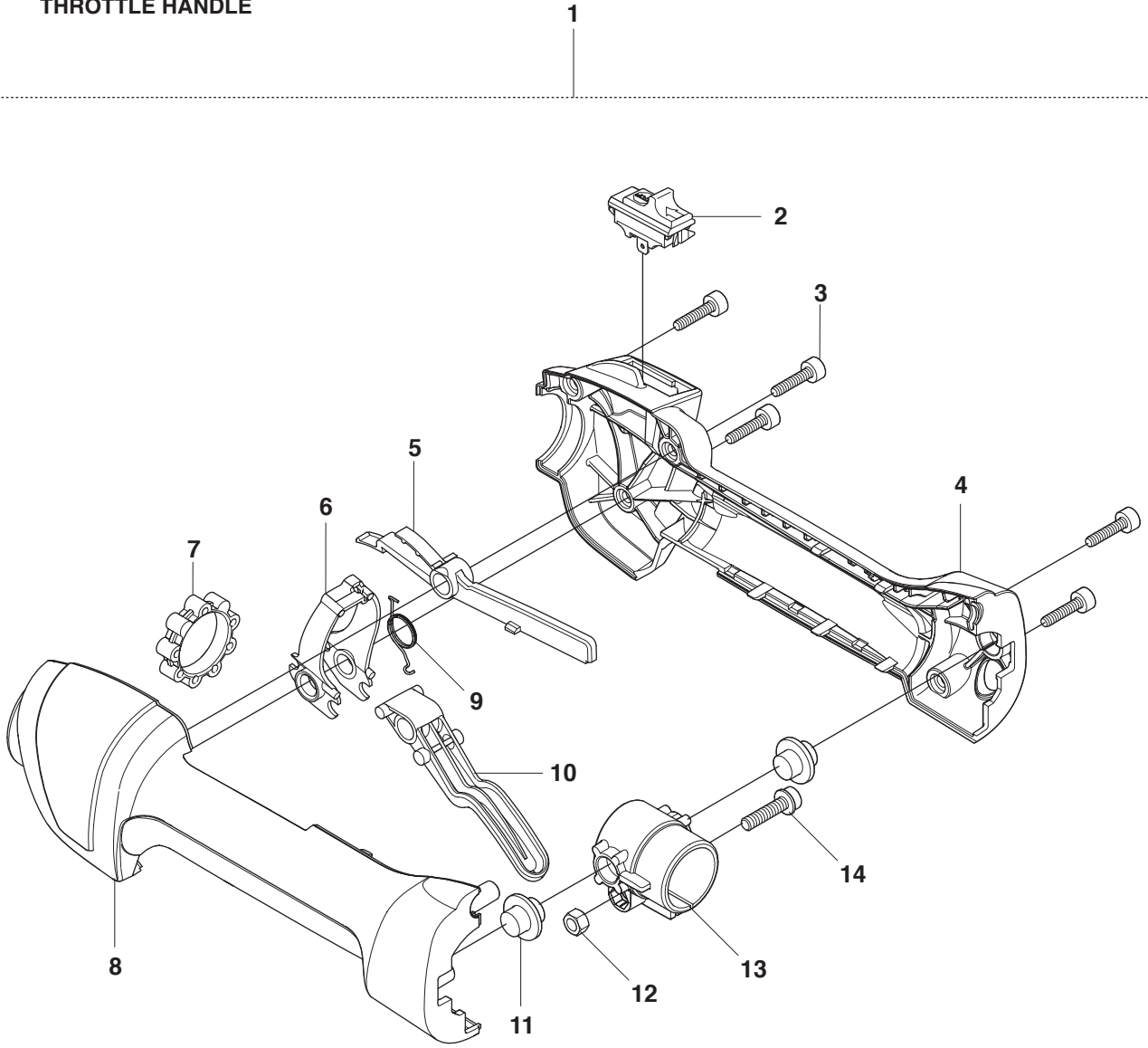
Page D2 327HE3x HANDLEBAR				
Position	Article	Quantity	Notes	Kit
1	544 11 89-03	1		
2	544 04 41-02	1		1
3	537 08 27-01	1		
4	725 23 78-51	1		
5	734 11 52-01	1		
6	503 21 75-16	1		
7	503 94 03-01	1		
8	502 19 71-01	1		
9	503 87 19-03	1		
10	537 24 00-01	1		
11	735 31 12-00	1		
12	537 23 48-04	1		
13	537 41 64-02	1	327HE3x	

E 327 HE4x, 327 HE3x
LEVER



Page E 327HE3x LEVER				
Position	Article	Quantity	Notes	Kit
1	537 29 50-02	1		
2	725 53 29-55	1		1
3	734 11 46-01	1		1
4	503 22 65-01	1		1
5	537 29 56-01	1		
6	522 84 89-01	1		

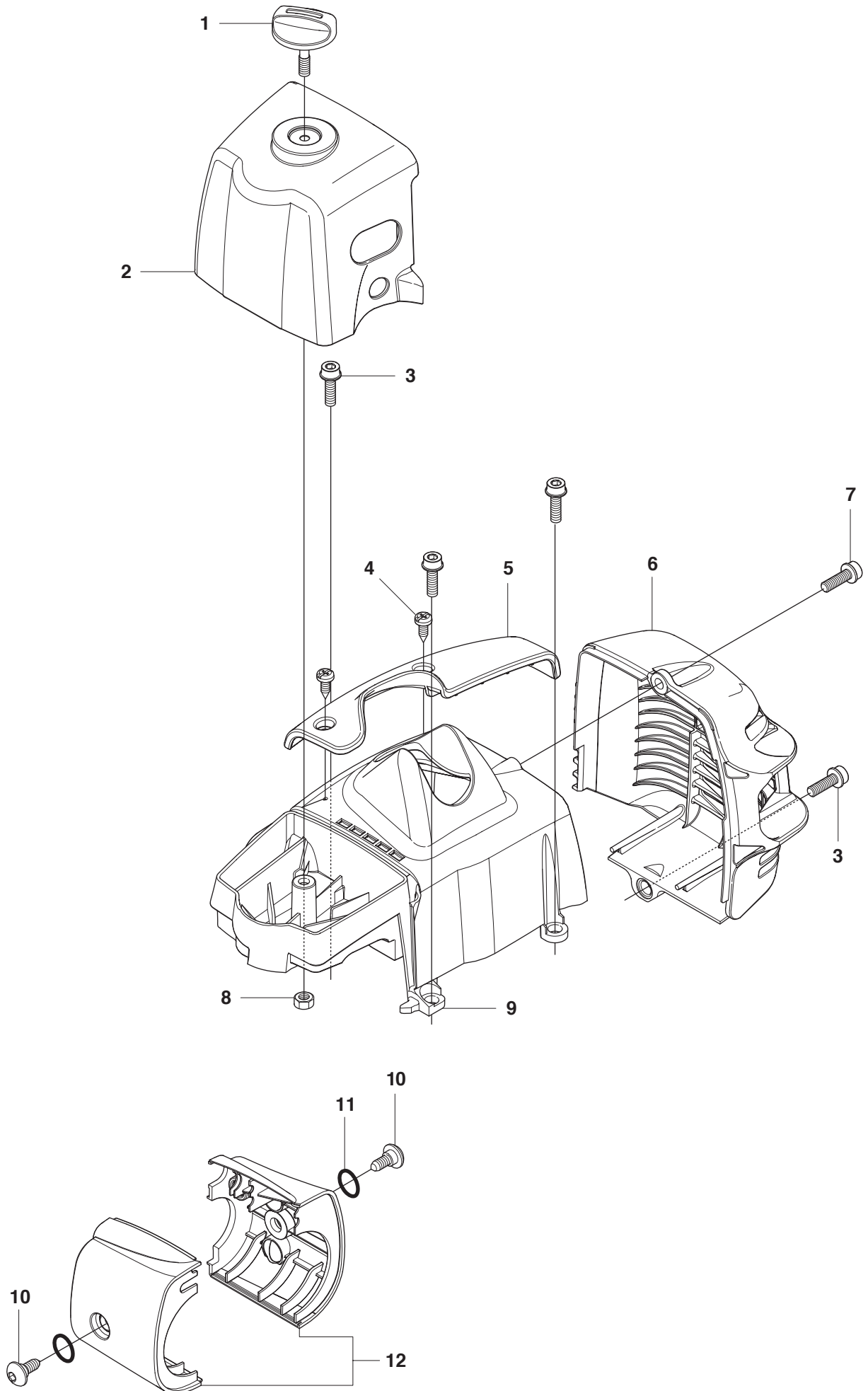
F 327HDA65x, HE3x, HE4x
THROTTLE HANDLE



Page F 327HDA65x, HE3x, HE4x THROTTLE HANDLE

Position	Article	Quantity	Notes	Kit
1	544 14 36-04	1		
2	537 41 90-01	1		1
3	503 21 66-18	5		1
4	544 10 02-02	1		1
5	503 87 80-01	1		1
6	503 91 81-01	1		1
7	503 96 14-01	1		1
8	544 10 03-02	1		1
9	544 10 08-01	1		1
10	503 87 79-03	1		1
11	544 10 17-02	2		1
12	731 23 14-01	1		1
13	544 11 21-01	1		1
14	503 20 03-20	1		1
15	502 65 13-01	1		1
16	502 53 16-01	1		1, 16
17	544 17 17-03	1		1, 16

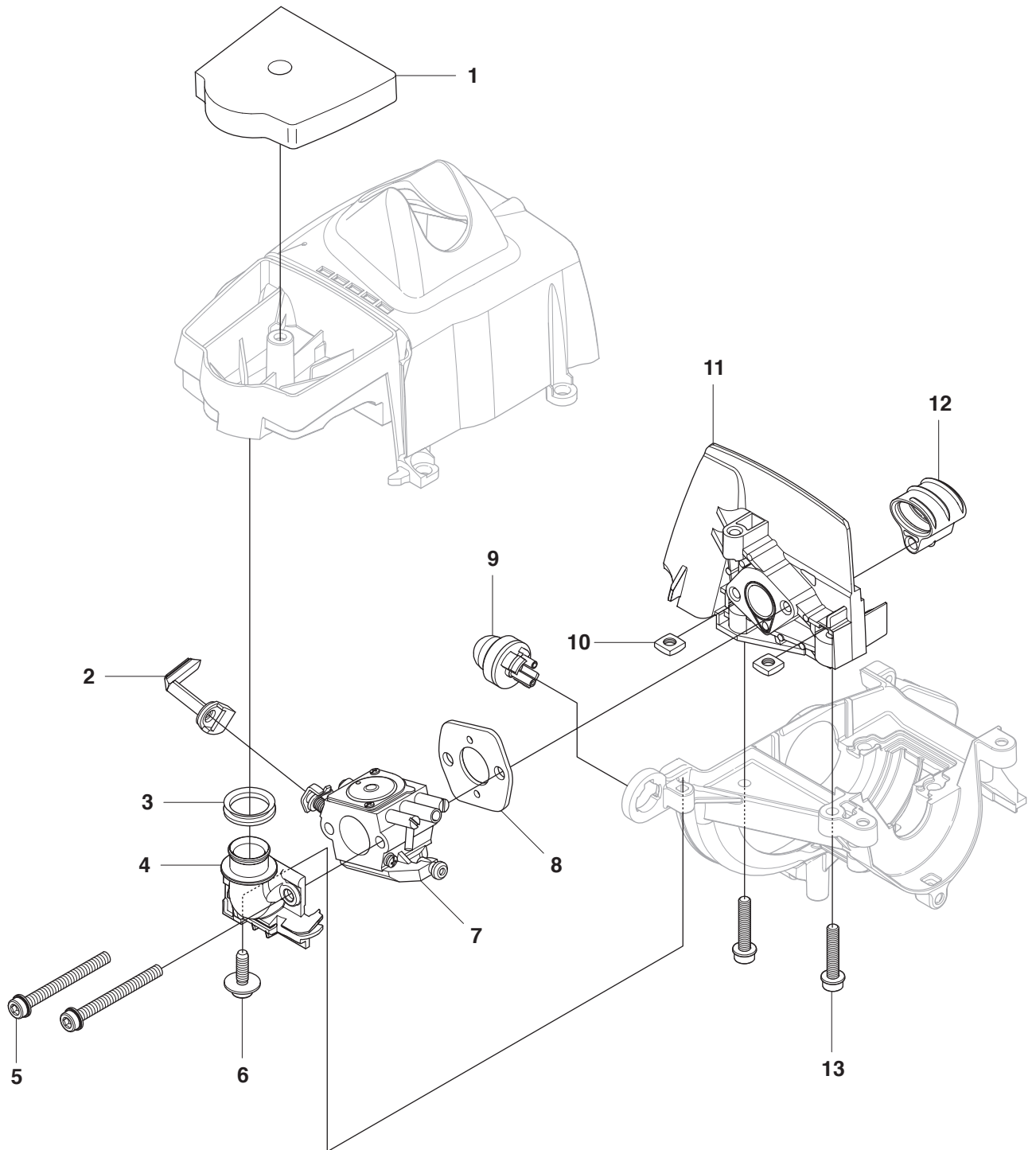
H 327HDA65x, HE3x, HE4x
COVER



Page H 327HDA65x, HE3x, HE4x COVER

Position	Article	Quantity	Notes	Kit
1	537 21 32-10	1		
2	502 48 13-01	1		1
3	503 20 03-03	5	M5x16	1
4	503 21 35-12	2		1
5	502 48 16-01	1		1
6	544 84 81-01	1		
7	503 21 75-20	1		
8	503 22 24-01	1		
9	502 48 14-01	1		
10	503 96 13-01	2		
11	740 42 06-00	2		
12	502 48 15-01	1		

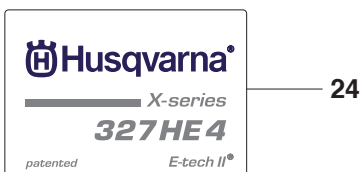
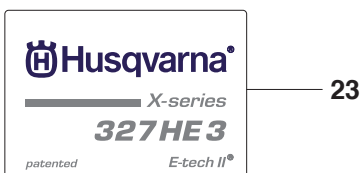
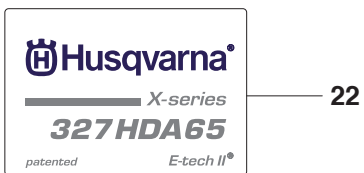
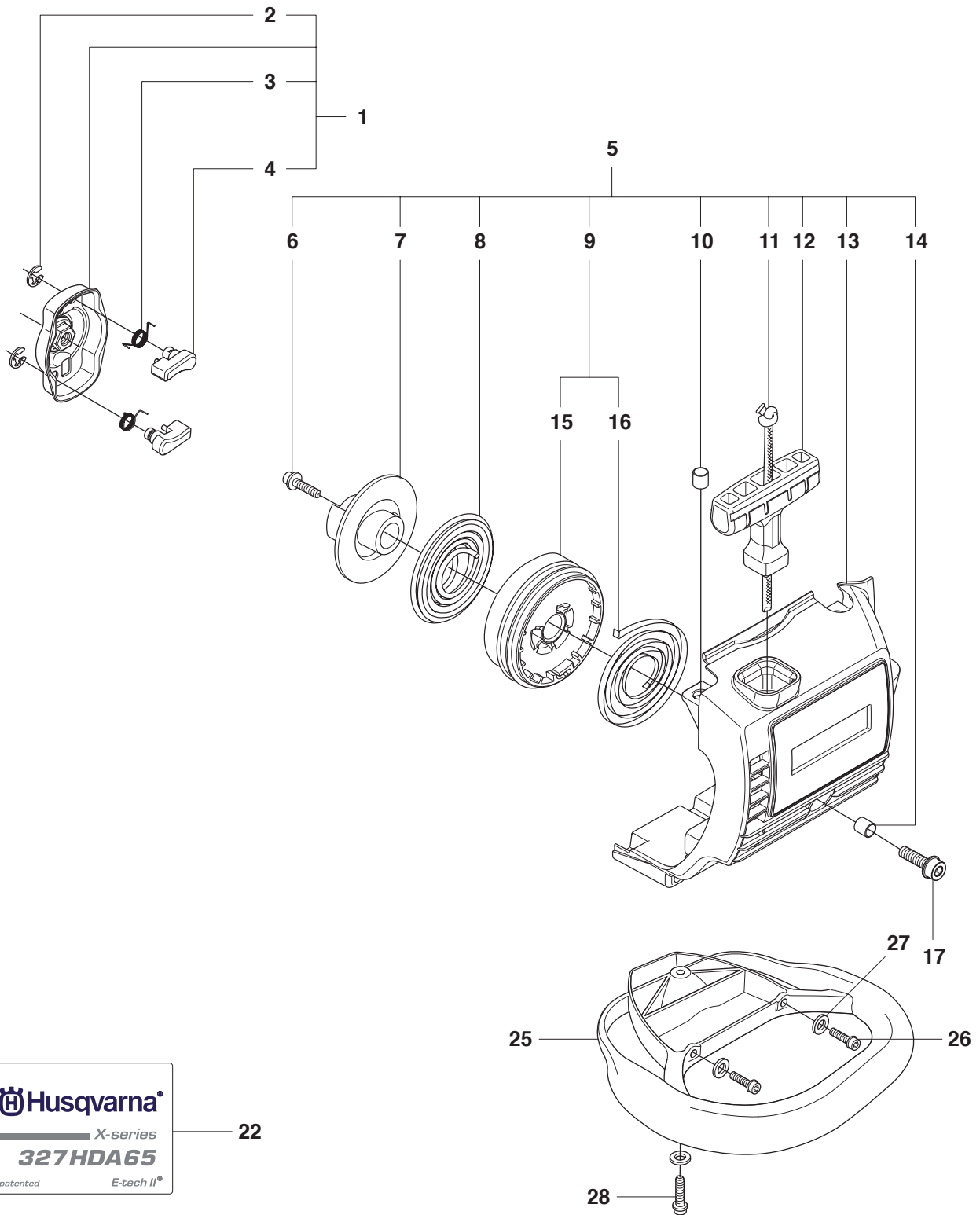
J 327HDA65x, HE3x, HE4x
CARBURETTOR & AIRFILTER



Page J 327HDA65x, HE3x, HE4x CARBURETTOR & AIRFILTER

Position	Article	Quantity	Notes	Kit
1	537 14 31-03	1		
2	503 96 25-01	1		
3	740 68 11-21	1		
4	502 49 90-01	1		
5	503 21 75-50	2		
6	503 21 77-16	1		
7	503 28 31-13	1	Zama C1Q-EL14A (Not for US)	
7	576 01 98-01	1	Hualong HQ-2 (Only option for US)	
8	503 49 71-01	1		
9	503 93 66-01	1		
10	503 22 65-04	2		
11	503 91 09-01	1		
12	503 94 26-01	1		
13	503 20 03-25	2		

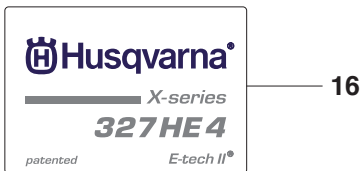
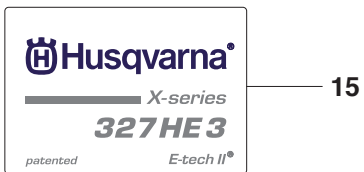
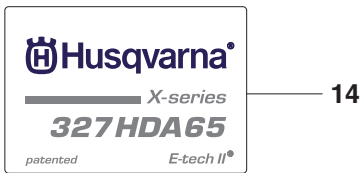
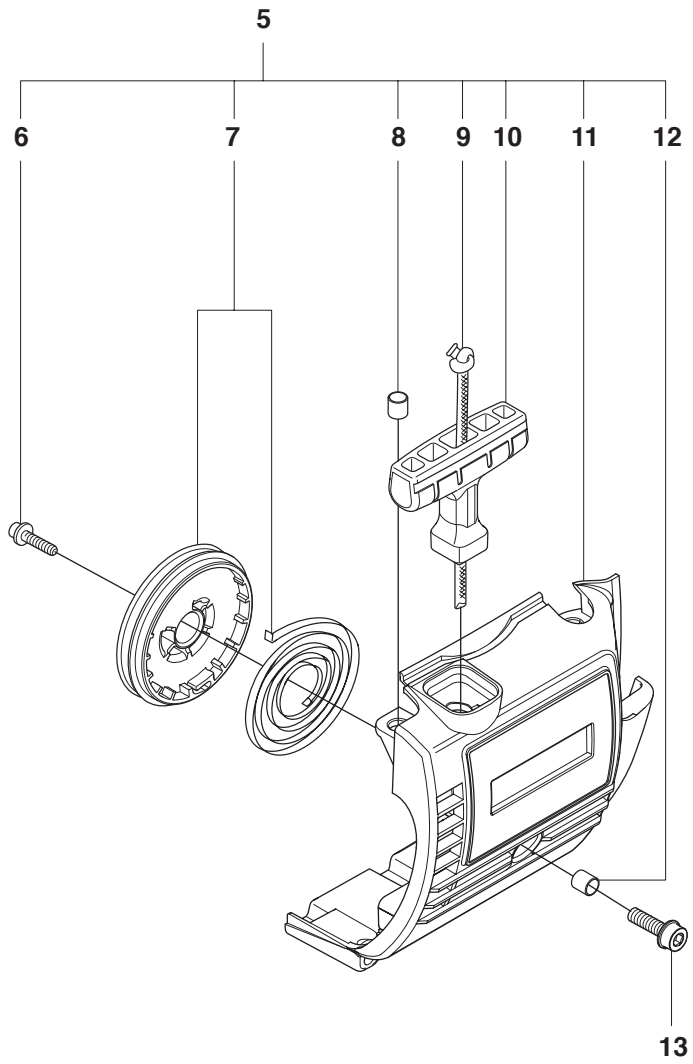
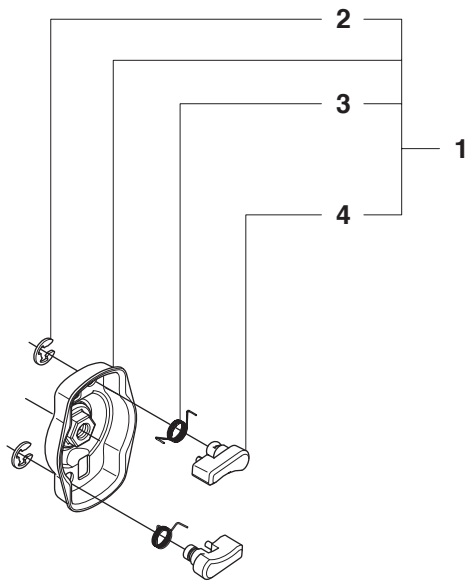
K 327HDA65x, HE3x, HE4x
STARTER



Page K 327HDA65x, HE3x, HE4x STARTER

Position	Article	Quantity	Notes	Kit
1	503 87 33-05	1		
2	735 31 08-20	2		1
3	503 87 36-01	2		1
4	503 87 35-02	2		1
5	544 07 11-02	1		
6	503 21 77-25	1		5
7	544 03 87-01	1		5
8	544 03 88-01	1		5
9	544 16 65-01	1		5
10	537 37 93-02	2		5
11	503 85 89-01	1		5
12	537 00 84-01	1		5
13	537 41 16-01	1		5
14	537 37 93-02	1		5
15	544 03 86-01	1		5, 9
16	503 85 90-01	1		5, 9
17	503 20 03-03	1	M5x16	
22	537 35 34-66	1	327HDA65x	
23	537 35 34-67	1	327HE3x	
24	537 35 34-68	1	327HE4x	
25	537 17 45-01	1	327HE4x	
26	503 21 75-16	2	327HE4x	
27	503 23 00-42	3	327HE4x	
28	503 21 66-18	1	327HE4x	

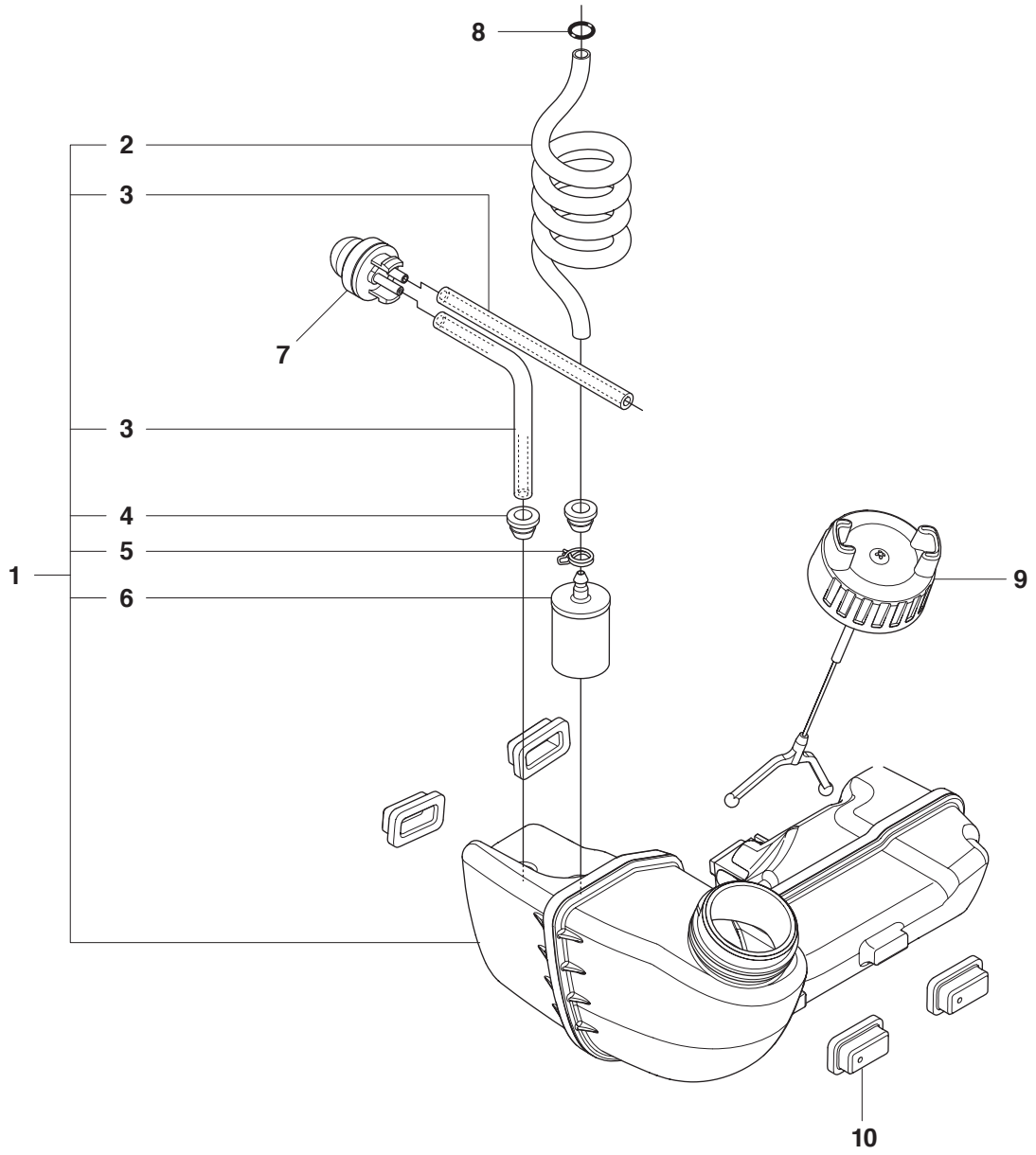
L 327HDA65x, HE3x, HE4x
STARTER



Page L 327HDA65x, HE3x, HE4x STARTER

Position	Article	Quantity	Notes	Kit
1	503 87 33-05	1		
2	735 31 08-20	2		1
3	503 87 36-01	1		1
4	503 87 35-02	2		1
5	503 85 28-06	1		
6	503 21 77-16	1		5
7	503 96 49-01	1		5
8	537 37 93-02	2		5
9	503 85 89-01	1		5
10	537 00 84-01	1		5
11	503 85 87-02	1		5
12	537 37 93-02	1		5
13	503 20 03-16	1	M5x16	
14	537 35 34-66	1	327HDA65x	
15	537 35 34-67	1	327HE3x	
16	537 35 34-68	1	327HE4x	

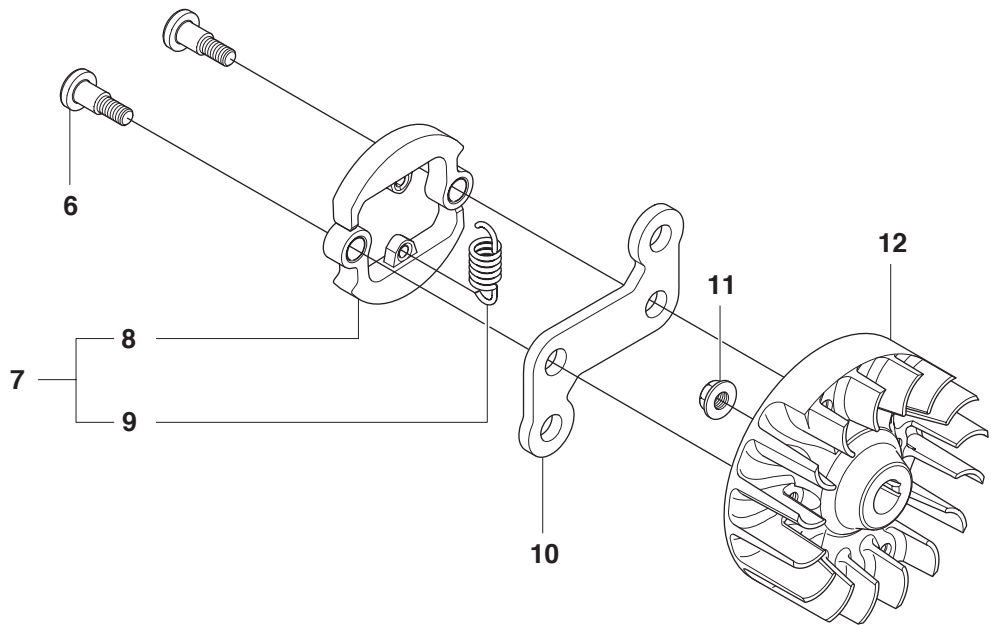
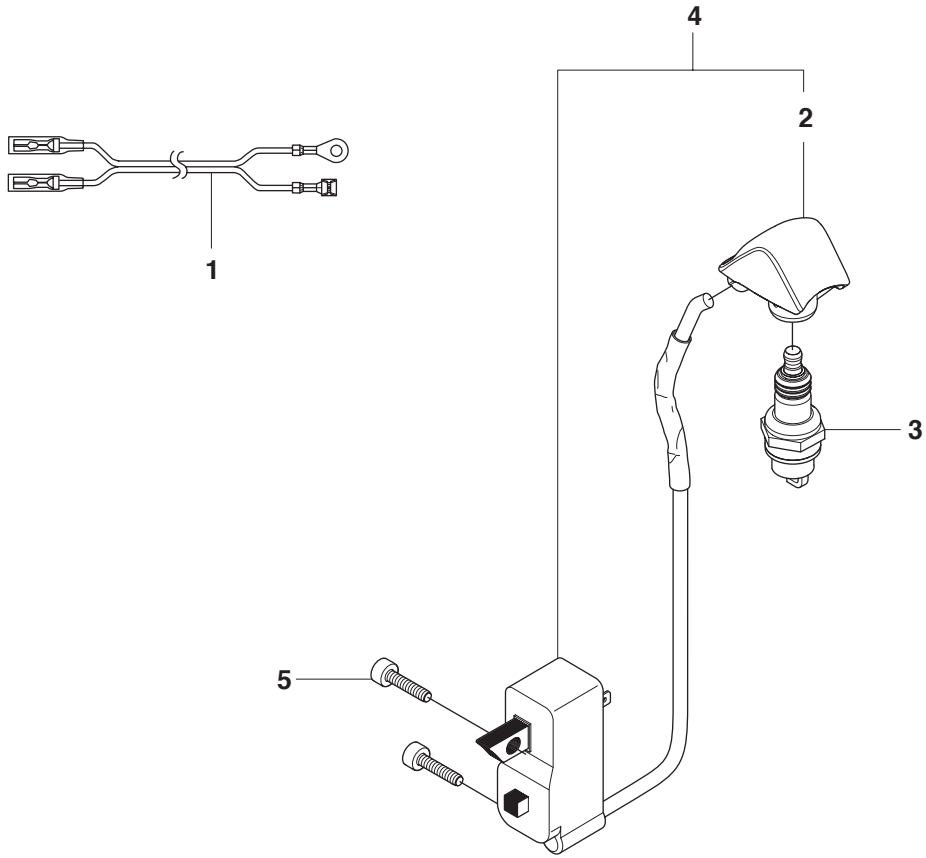
M 327HDA65x, HE3x, HE4x
FUEL TANK



Page M 327HDA65x, HE3x, HE4x FUEL TANK

Position	Article	Quantity	Notes	Kit
1	537 06 86-07	1		
2	544 32 50-01	1		1
3	544 97 75-01	2		1
4	503 73 58-01	2		1
5	504 02 24-01	1		1
6	503 44 32-01	1		1
7	503 93 66-01	1		
8	537 18 49-01	1		
9	544 88 97-02	1		
10	503 91 10-01	4		

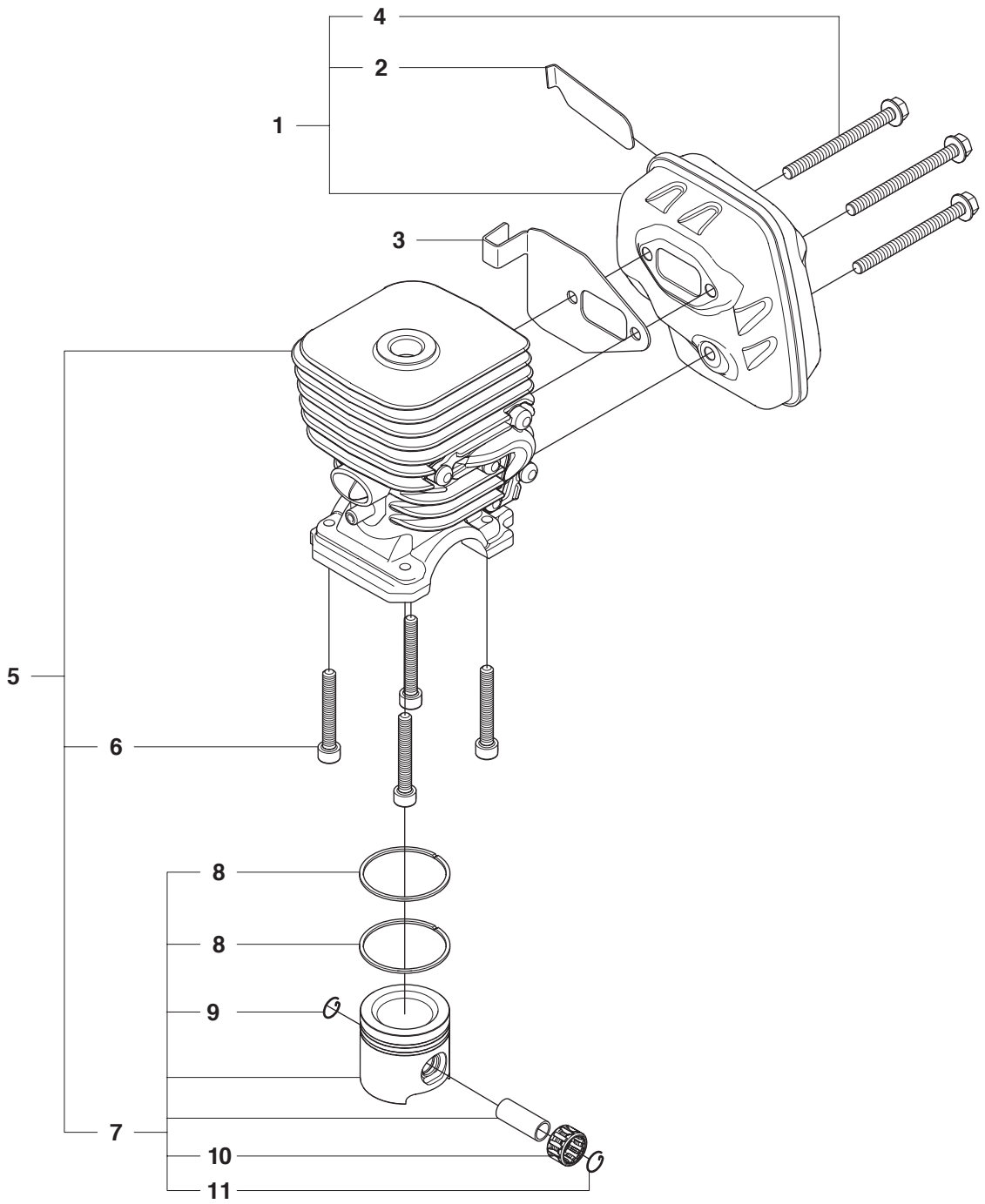
N 327HDA65x, HE3x, HE4x
IGNITION & CLUTCH



Page N 327HDA65x, HE3x, HE4x IGNITION & CLUTCH

Position	Article	Quantity	Notes	Kit
1	502 49 36-01	1		
2	537 43 43-01	1		4
3	503 23 51-09	1		
4	502 49 37-01	1		
5	503 21 66-18	2		
6	503 84 29-02	2		
7	537 04 01-02	1		
8	537 04 00-02	2		9
9	503 14 51-01	1		9
10	537 04 68-02	1		
11	537 24 25-01	1		
12	537 24 96-02	1		

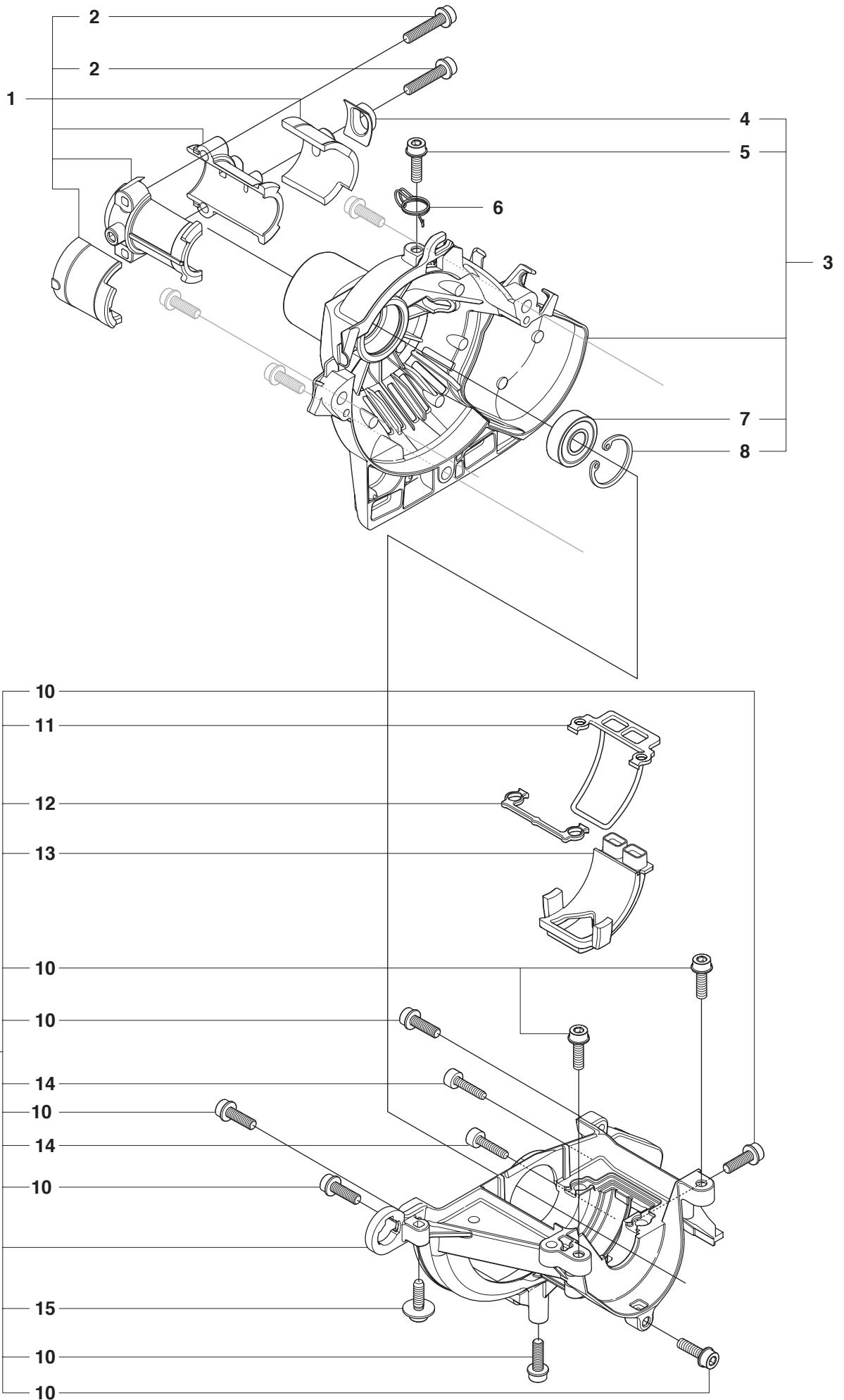
P 327HDA65x, HE3x, HE4x
CYLINDER PISTON & MUFFLER



Page P 327HDA65x, HE3x, HE4x CYLINDER, PISTON & MUFFLER

Position	Article	Quantity	Notes	Kit
1	504 03 78-01	1	Cat.	
2	537 22 18-01	1		1
3	537 01 41-01	1		
4	502 07 81-01	3		1
5	537 08 51-03	1	Ø=34mm	
6	725 53 37-55	4		5
7	537 40 59-02	1		5
8	537 40 62-01	2		7
9	737 44 08-00	1		7
10	503 71 22-01	1		7
11	737 44 08-00	1		7

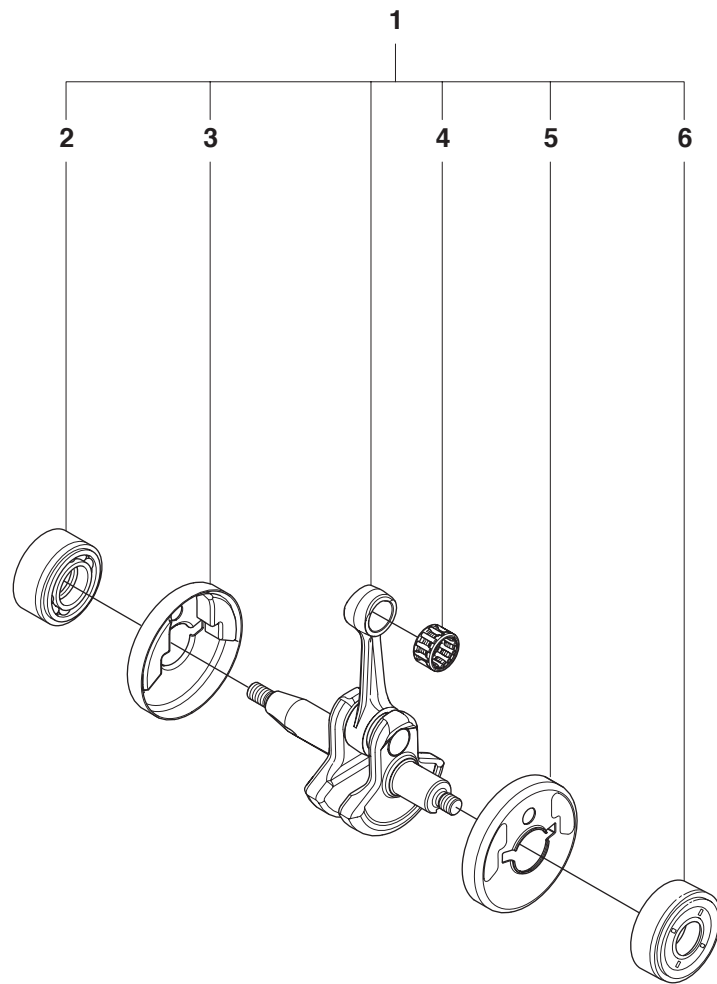
Q 327HDA65x, HE3x, HE4x
CRANK CASE



Page Q 327HDA65x, HE3x, HE4x CRANK CASE

Position	Article	Quantity	Notes	Kit
1	537 30 96-01	1		
2	503 21 68-25	2		1
3	537 04 12-09	1		
4	537 42 50-01	1		3
5	503 20 03-03	1	M5x16	3
6	537 07 36-01	1		
7	503 25 05-01	1		3
8	537 33 67-01	1		3
9	537 08 52-03	1		
10	503 20 03-03	8	M5x16	9
11	537 06 69-01	1		9
12	537 08 85-01	1		9
13	537 06 68-01	1		9
14	503 21 66-18	2		9
15	503 21 77-16	1		9

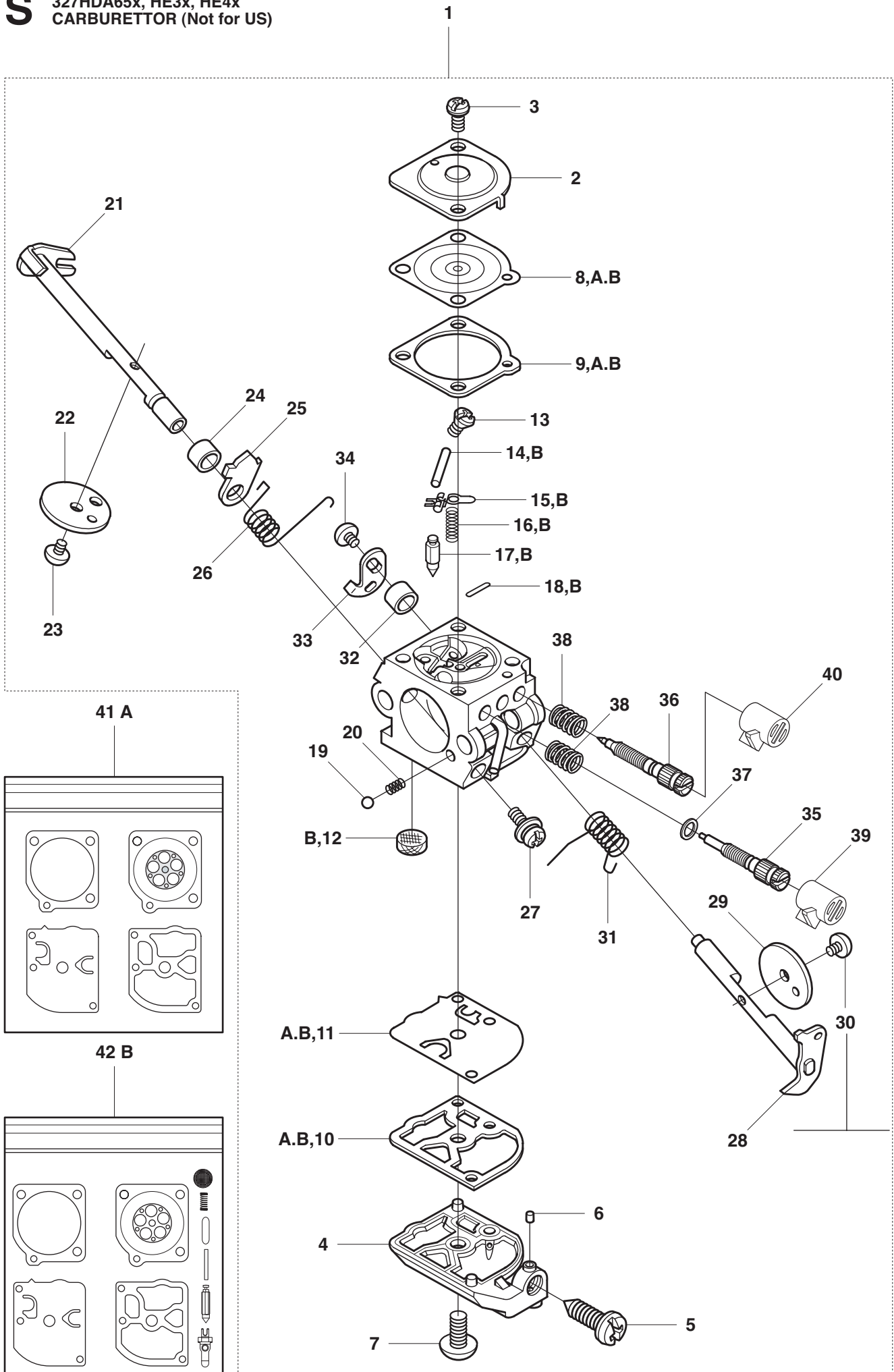
R 327HDA65x, HE3x, HE4x
CRANK SHAFT



Page R 327HDA65x, HE3x, HE4x CRANK SHAFT

Position	Article	Quantity	Notes	Kit
1	503 85 24-74	1		
2	503 94 02-03	1		1
3	503 94 05-01	1		1
4	503 71 22-01	1		1
5	503 94 05-01	1		1
6	503 94 02-03	1		1

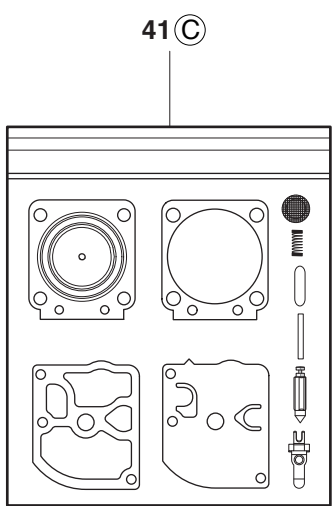
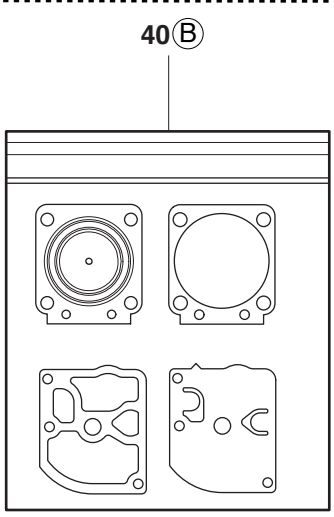
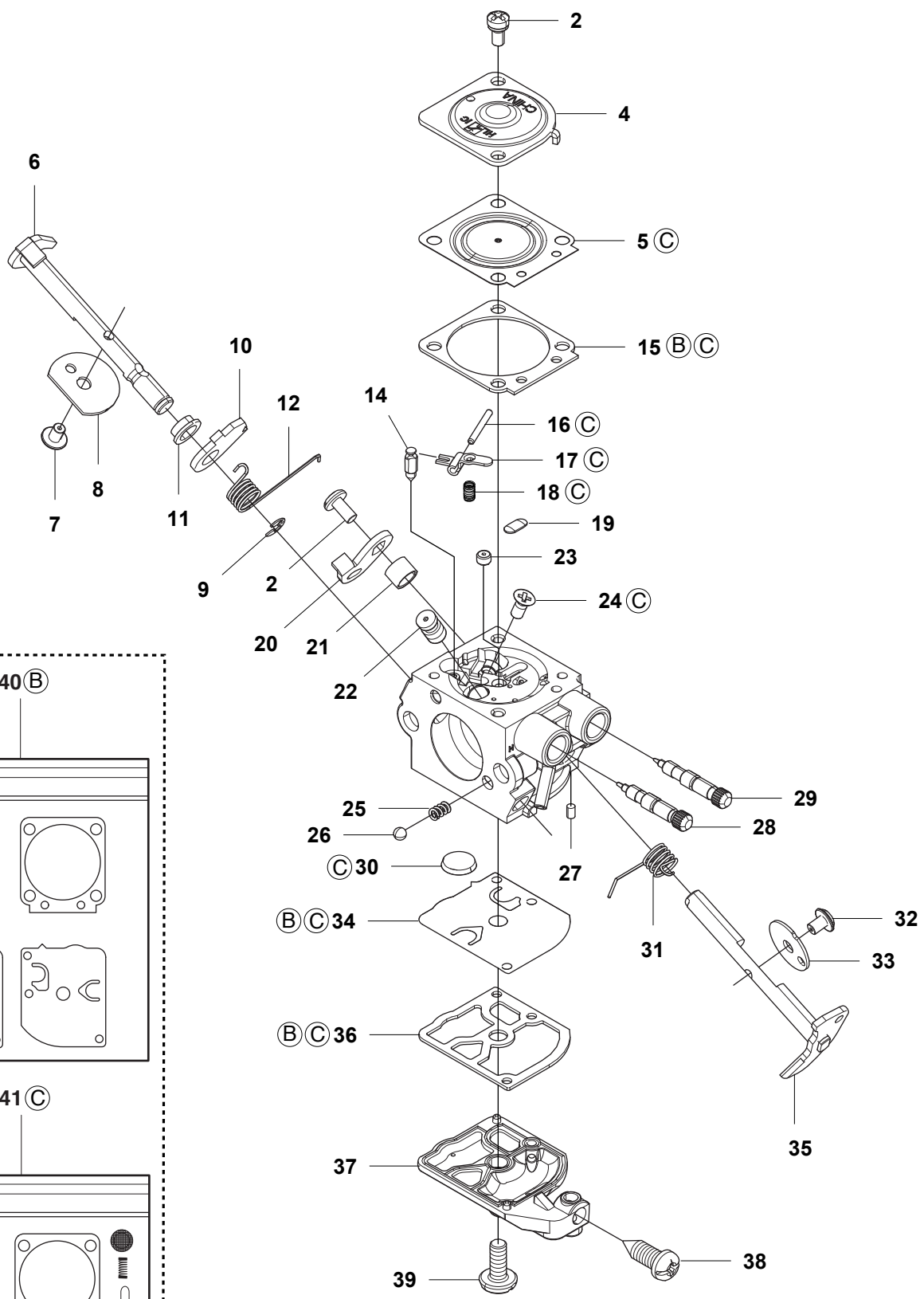
S 327HDA65x, HE3x, HE4x
CARBURETTOR (Not for US)



Page S 327HDA65x, HE3x, HE4x CARBURETTOR (Not for US)

Position	Article	Quantity	Notes	Kit
1	503 28 31-13	1	Zama C1Q-EL 14A	
2	503 97 43-01	1		1
3	503 48 05-01	2		1
4	537 02 02-01	1		1
5	537 02 07-01	1		1
6	503 48 11-01	1		1
7	503 47 96-01	1		1
8	537 04 89-01	1		1,A,B
9	537 02 04-01	1		1,A,B
10	537 02 01-01	1		1,A,B
11	537 02 00-01	1		1,A,B
12	503 53 57-01	1		1,B
13	503 48 01-01	1		1
14	503 48 00-01	1		1,B
15	503 66 59-01	1		1,B
16	537 02 03-01	1		1,B
17	503 47 97-01	1		1,B
18	537 02 08-01	1		1,B
19	537 01 25-01	1		1
20	537 01 26-01	1		1
21	537 02 09-01	1		1
22	537 02 11-01	1		1
23	503 48 18-01	1		1
24	503 48 19-01	1		1
25	537 14 34-01	1		1
26	537 02 10-01	1		1
27	503 75 53-01	1		1
28	537 01 96-01	1		1
29	537 01 99-01	1		1
30	503 47 92-01	1		1
31	537 01 97-01	1		1
32	503 47 89-01	1		1
33	537 01 98-01	1		1
34	503 47 90-01	1		1
35	537 02 06-01	1		1
36	537 12 78-01	1		1
37	503 97 40-01	1		1
38	503 48 08-01	1		1
39	537 02 16-01	1		1
40	537 02 16-01	1		1
41,A	531 00 45-52	1		
42,B	531 00 45-53	1		

1



Hualong HQ-2		CARBURETOR (only option for US)		
Position	Article	Quantity	Notes	Kit
1	576 01 98-01	1	Hualong HQ-2	
2	576 02 42-01	2		1
4	576 02 36-01	1		1
5	576 02 24-01	1		1
6	576 02 30-01	1		1
7	576 02 41-01	1		1
8	576 02 32-01	1		1
9	576 02 48-01	1		1
10	576 02 31-01	1		1
11	576 02 35-01	1		1
12	576 02 33-01	1		1
14	576 02 01-01	1		1
15	576 02 37-01	1		1
16	576 02 03-01	1		1
17	576 02 04-01	1		1
18	576 02 05-01	1		1
19	576 02 06-01	1		1
20	576 02 28-01	1		1
21	576 02 29-01	1		1
22	576 02 07-01	1		1
23	576 02 08-01	1		1
24	576 02 43-01	1		1
25	576 02 34-01	1		1
26	576 02 47-01	1		1
27	576 02 23-01	1		1
28	576 02 10-01	1		1
29	576 02 11-01	1		1
30	576 02 15-01	1		1
31	576 02 27-01	1		1
32	576 02 40-01	1		1
33	576 02 26-01	1		1
34	576 02 39-01	1		1
35	576 02 25-01	1		1
36	576 02 38-01	1		1
37	576 02 20-01	1		1
38	576 02 22-01	1		1
39	576 02 44-01	1		1
40	581 74 35-01	1		
41	581 74 37-01	1		